

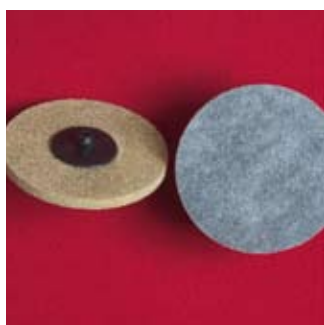
6420 siatech UXL and 6430 siatech UBP siafix discs
- controlled performance for precision deburring



 **Fibral**
finish first

 **sia**
ABRASIVES

6420 siatech UXL and 6430 siatech UBP siafix discs - controlled performance for precision deburring



Structure:

Grit: Aluminium Oxide,
Silicon Carbide

Bonding: Synthetic resin

Grit ranges: Coarse, Medium,
Fine

Density: XL 2, 6, 8, BP 5, 7

Properties:

Productivity rate: High

Lifetime: High

Stability: High

Finish: Excellent

Advantages:

- ☑ controlled aggression / close tolerance
- ☑ consistent performance
- ☑ low clogging
- ☑ micro deburring for a uniform surface
- ☑ long life working on sharp edges
- ☑ produces a true edge radius eliminating stress points
- ☑ quick change



Applications with grade recommendation



Trade Nr. 0029.0327

Stainless / high alloy steels

Deburring	6S Fine
Pre-polish medical implants	2A Medium
Forging mark removal	6A Medium
Parting line removal	7A Medium X821
Edge radius	8A Coarse
Bright finish on stainless steel TIG welds	2S Fine

Mild steel

Removal of machine marks	7A Medium X821
Denib after galvanising	6S Fine

Non-Ferrous

Removal of parting lines	6S Fine
Deburring	2S Fine
Edge radius	5A Fine



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