2-step solution
System solutions for weld treatment
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Carbon Steel – Pre Powder Coating

1 Weld removal: 4819 siaron, P36

Further finishing recommendations (dual action sander):

3 For wet paint or finer coatings, thickness 1 – 2 mm: 1815 siatop, P120

2 Refinement: 6250 scm, extra coarse

Stainless Steel – Pre Satin Finishing (finish obtained appr. #120 – #150)

1 Weld removal: 4815 siacut, P80

Further finishing recommendations:

3a For #4 finish: scm belt/sleeve, coarse

2 Refinement: 6250 scm, coarse

3b For #5 finish: scm belt/sleeve, medium

Further finishing recommendations (dual action sander):

3a For wet paint or finer coatings, thickness less than 1 mm: 6712 siafleece, medium

1 Aluminium – Pre Coating

1 Weld removal: 4919 siaral, P60

Further finishing recommendations (dual action sander):

3b For wet paint or finer coatings, thickness 1 – 2 mm: 1950 siaspeed, P180

2 Refinement: 6260 scm, medium