

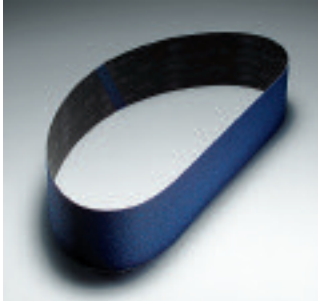
**2820 siamet x – for mild steel, alloyed steel,
aluminium and aluminium alloys**



Sia
ABRASIVES

blue line

2820 siamet x – for mild steel, alloyed steel, aluminium and aluminium alloys



Structure

Grit: zirconia alumina/semi-friable
aluminium oxide
Coating: electrostatic closed
Bonding: synthetic resin
Backing: x-wt cloth, cotton
Grit range: P024, K036 – K100,
P120 – P400

Properties

Removal rate: very high
Lifetime: long
Stability: medium
Finish: good
Application: hard

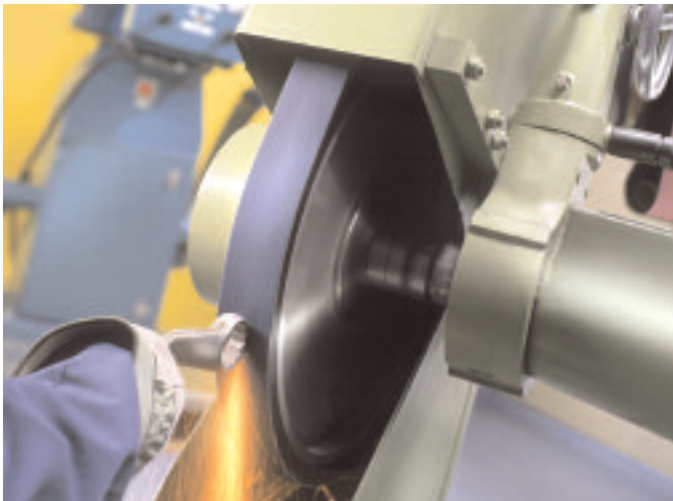
Size coat with active agents

Advantages

- ☑ high edge stability
- ☑ high performance for all metals
- ☑ active agents guarantee cool grinding with virtually no discoloration of workpieces
- ☑ aggressive cutting



Application with grit recommendation



Deburring, dressing and edge breaking	036 – 060
Descaling	036 – 060
Treatment of welding seams and joints	036 – 400
Grinding of runners	036 – 120
Treatment of castings and forgings	036 – 100

sia Abrasives Industries AG
CH-8501 Frauenfeld/Switzerland
www.sia-abrasives.com
sia.ch@sia-abrasives.com

