Technical data sheet 7240 siacarat



Status:	Ok
Approval:	17.01.2020

Classification	Public series
Product type:	Coated abrasives
Main industries:	Automotive Aerospace Building Interior
Further industries:	Trucks Rail Marine Bus Wind Power Kitchens Sports Equipment

Product profile		
Grit type:	Diamond	
Grit range (total):	500; 1000; 2000; 3000	
Backing:	Knitted fabric with foam backing	
Coating:	Special process	
Bonding:	Resin over resin	
Special coating:		
Equipment:		

Properties		Technology
Removal rate:	10 - very high	- siafast
Lifetime:	10 - very long	
Finishing:	8 - good	
Flexibility:	10 - highly flexible	
Contact pressure:		

Advantages		
Building Interior:	 Extremely long lifetime thanks to state-of-the-art diamond technology Lasts up to 40 times longer than conventional abrasives Highly adaptable to contours, curves and profiles Foam backing equalises pressure and prevents undercutting Can be used many times 	
Automotive:	 Very high stock removal rates and excellent finish Low clogging thanks to damp sanding Lasts up to 40 times longer than conventional abrasives Highly adaptable to contours, curves and profiles Pressure-equalising foam gives perfect surface finish Waterproof and washable Resistant to silicon remover 	

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Advantages	
Aerospace:	 Very high stock removal rates and excellent finish Low clogging thanks to damp sanding Lasts up to 40 times longer than conventional abrasives Highly adaptable to contours, curves and profiles Pressure-equalising foam gives perfect surface finish Waterproof and washable Resistant to silicon remover

Applications	
Building Interior:	
Automotive:	 Matt finishing of scratch-resistant coating systems as well as composite materials Producing a matt finish for blending Preparation for polishing on high-gloss surfaces
Aerospace:	 Scuffing and refining very hard surfaces Fine sanding of primer filler in hard-to-reach areas Producing a matt finish for blending Preparation for polishing on high-gloss surfaces

Material		
Building Interior:		Scratchproof lacquer
	Lacquers	○ Lacquer
	Mineral materials	 Solid surface material
Automotive:	Composites	Composite
	Lacquers	Scratchproof lacquer
	Plastics	 Acrylic glass
	Plastics	Plastics
Aerospace:	Acrylic glass (Plexiglass)	 Acrylic glass
	Composites	Composite
	Lacquers	 Scratchproof lacquer
	Plastics	Plastics

Conversion forms	Upper conversion	Lower conversion
	Discs	- siafast discs

Application	Superordinate group	Subgroup
	Portable machine sanding	random orbital sander
	Manual sanding	Manual sanding
Cut:	Wet sanding	

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Details		
No suitability for:	- glass sanding - Stone grinding	
Sanding recommendation:	- Best results are obtained by damp grinding	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety	
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection 	
	- Use an effective dust extraction unit or wear a fine dust mask	

Communication			
Claim:	For finishing scratch-resistant surfaces		
Сору:	Thanks to the coating of the abrasive with diamond abrasive minerals combinedwith the pressure-damping foam backing, 7240 siacarat is an ideal solution for wet sanding of hard materials in the lacquers, composites and mineral materials segments.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	Building Interior: Automotive: Aerospace:	ID 11887 ID 156 ID 9271
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 1691

Main applicationSecondary application