Technical data sheet 2824 siaflap



Status:	Ok
Approval:	05.08.2021

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Trucks Rail Marine Bus Wind Power Casting and Forging Machinery, equipment

Product profile			
Grit type:	Zirconia alumina		
Grit range (total):	40; 60-80; 120	ANSI FEPA P / ISO 6344	
Backing:	X-wt cloth		
Coating:	Closed		
Bonding:	Resin over resin		
Special coating:	Cooling additive		
Equipment:			

Properties		Technology
Removal rate:	8 - high	- X-LOCK
Lifetime:	8 - long	
Finishing:	7 - good	
Flexibility:	3 - rigid	
Contact pressure:	8 - strong	

Advantages	
General Fabrication:	 High performance due to zirconia alumina abrasive grit Consistent surface quality until the abrasive is completely worn Cost reduction thanks to long lifetime

Applications	
General Fabrication:	- Weld preparation - Removal of discolouration - Stock removal - Surface treatment - Deburring

Material		
General Fabrication:	Steel	 Unalloyed / low-alloy steel

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Conversion forms	Upper conversion	Lower conversion	
	Rolls	Cloth rollsJumbolino	
	Discs	- siafix discs	
0	Flap discs	- Fibreglass pads - Plastic pads	
	Belts	- spiralbands	

Application	Superordinate group	Subgroup
Ø.	Portable machine sanding	Angle grinder
Cut:	Dry application	

Details	
No suitability for:	Wood sandingWet sandingStone grinding
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	For market-leading performance in steel applications		
Сору:	Designed for general treatment of unalloyed or low-alloy steel, 2824 siaflap with zirconia alumina and its robust cloth backing provides a high removal rate and long lifetime. Another advantage is the consistent surface quality until the abrasive has been completely used up.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	General Fabrication:	ID 8068
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 8118

Main applicationSecondary application