## **Technical data sheet** 2800 siaron



| Status:   | Ok         |
|-----------|------------|
| Approval: | 13.03.2025 |

| Classification      | Public series  |
|---------------------|--|
| Product type:       | Coated abrasives   |
| Main industries:    | General Fabrication  |
| Further industries: | Casting and Forging Coils and Sheet Metal Machinery, equipment Sports Equipment Stamped and Shaped Parts |

| Product profile     |                           |  |
|---------------------|---------------------------|--|
| Grit type:          | Zirconia alumina          |  |
| Grit range (total): | 24; 36-180; 240; 320; 400 |  |
| Backing:            | Y-wt cloth                |  |
| Coating:            | Closed                    |  |
| Bonding:            | Resin over resin          |  |
| Special coating:    |                           |  |
| Equipment:          |                           |  |

| Properties        |                | Technology |
|-------------------|----------------|------------|
| Removal rate:     | 8 - high       | - microtec |
| Lifetime:         | 8 - long       |            |
| Finishing:        | 8 - good       |            |
| Flexibility:      | 1 - very rigid |            |
| Contact pressure: | 8 - strong     |            |

| Advantages           |   |
|----------------------|---|
| General Fabrication: | - Can be used wet or dry<br>- Backing with very high stability and rigidity<br>- Wide range of applications |

| Applications         |  |
|----------------------|--|
| General Fabrication: | <ul> <li>Removal of discolouration</li> <li>Stock removal</li> <li>Surface treatment</li> <li>Deburring</li> <li>Smoothing and blending of flaws</li> <li>Structuring and final sanding</li> </ul> |
|                      | - Structuring and initial sanding  |

| Material             |                    |   |  |
|----------------------|--------------------|---|--|
| General Fabrication: | Non-ferrous metals | <ul> <li>Non-ferrous metal</li> </ul>           |  |
|                      | Stainless steel    | <ul><li>High-alloy steels</li></ul>             |  |
|                      | Steel              | <ul> <li>Unalloyed / low-alloy steel</li> </ul> |  |

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| <b>Conversion forms</b> | Upper conversion | Lower conversion  |
|-------------------------|------------------|---|
|                         | Rolls            | - Cloth rolls<br>- Jumbolino  |
|                         | Strips           | - Various strips  |
|                         | Discs            | - Fibre discs<br>- Various discs  |
|                         | Belts            | <ul> <li>Wide belts (width: from 400 mm)</li> <li>Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm)</li> <li>Floor sanding belts (width: 200-300 mm / length: 750-800 mm)</li> <li>Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)</li> <li>Power file belts (width: 6-30 mm/length: up to 950 mm)</li> </ul> |

| Application | Superordinate group     | Subgroup                  |
|-------------|-------------------------|---------------------------|
|             | Stationary belt sanding | Contact belt sanding      |
|             | Stationary belt sanding | Contact wide belt sanding |
|             | Stationary belt sanding | Long belt sanding         |
|             | Stationary belt sanding | Centreless belt sanding   |
| Cut:        | Wet sanding             |                           |

| Details                 |   |
|-------------------------|---|
| No suitability for:     | - Not suitable for belts wider than 1330 mm<br>- Applications requiring a highly flexible backing |
| Sanding recommendation: |   |
| Safety recommendation:  | Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety   |

| Communication |  |  |  |
|---------------|--|--|--|
| Claim:        | The allrounder for coarse to fine sanding applications   |  |  |
| Сору:         | The all-purpose 2800 siaron offers a wide range of uses in wet sanding and is equally effective in the surface treatment of unalloyed and alloyed steels as well as non-ferrous metals and in various other applications, thanks to high stock removal rates, long life and excellent surface finishing results. |  |  |

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| Communication   |                        |                           |          |
|-----------------|------------------------|---------------------------|----------|
| Image material: | Product Top View (PTV) | Front side:<br>Rear side: | ID<br>ID |
|                 | Application image      | General Fabrication:      | ID 5618  |
|                 | Product show:          |                           |          |
|                 | Macro shot:            |                           |          |
|                 | Packaging image:       |                           |          |
|                 | Product group image:   |                           | ID 12289 |

Main applicationSecondary application