

Status:	Ok
Approval:	28.03.2025

Classification	Public series
Product type:	Coated abrasives
Main industries:	Automotive Aerospace Building Interior
Further industries:	Trucks Rail Marine Bus Wind Power Kitchens

Product profile		
Grit type:	Blue-fired / white aluminium oxide	
Grit range (total):	40; 60-1500	P040 – P600 FEPA P / ISO 6344
Backing:	Latex paper (FSC-certified)	
Coating:	Electrostatic	P040 — P180
	Electrostatic open	P220 — P600
	Electrostatic	800
Bonding:	Resin over resin	
Special coating:	Stearate	P180 - 800
Equipment:		

Properties		Technology	
Removal rate:	7 - high	- Open coating	
Lifetime:	7 - long	- Plain	
Finishing:	8 - good	- S Performance	
Flexibility:	9 - highly flexible	- siafast 	
Contact pressure:		- SIdSOIL	

Advantages	
Building Interior:	- Highly flexible and adaptable to contours - High performance for stock removal with good finish
	- A versatile all-round product - Suitable for general use in dry and wet sanding applications
Automotive:	<ul> <li>High performance for stock removal with good finish</li> <li>Highly flexible and adaptable to contours</li> <li>Minimal clogging thanks to open coating in 220 - 600 grit range</li> <li>Long lifetime</li> </ul>
	<ul><li>Suitable for general use in dry and wet sanding applications</li><li>Versatile all-round product with an attractive range of options</li></ul>



Advantages	
Aerospace:	<ul> <li>High performance for stock removal with good finish</li> <li>Highly flexible and adaptable to contours</li> <li>Minimal clogging thanks to open coating in 220 - 600 grit range</li> <li>Long lifetime</li> <li>Suitable for general use in dry and wet sanding applications</li> </ul>
	- A versatile all-round product

Applications	
Building Interior:	
Automotive:	<ul> <li>Sanding of coatings and impurities</li> <li>Sanding out unevenness at the edges of repaired surfaces</li> <li>Flatting of bodyfiller and primer filler</li> <li>Fine sanding of primer filler</li> <li>Keying of old and new lacquers</li> <li>Removal of orange peel effect and dust inclusions</li> </ul>
Aerospace:	<ul> <li>Sanding of coatings and impurities</li> <li>Flatting of bodyfiller and primer filler</li> <li>Fine sanding of primer filler</li> <li>Keying of primers</li> <li>Keying of old and new lacquers</li> <li>Removal of orange peel effect and dust inclusions</li> </ul>

Material			
Building Interior:		<ul><li>Wooden base</li></ul>	
		<ul><li>Aluminium</li></ul>	
		<ul><li>Plastics</li></ul>	
	Bodyfiller	<ul> <li>Bodyfiller</li> </ul>	
	Dry wall lining boards	<ul> <li>Dry wall lining boards</li> </ul>	
	Lacquers	<ul><li>Lacquer</li></ul>	
	Paints	<ul><li>Colour</li></ul>	
	Plaster	<ul> <li>Plaster</li> </ul>	
	Primer filler	<ul><li>Primer filler</li></ul>	
	Primers	<ul><li>Priming foil</li></ul>	
	Primers	<ul><li>Primer coat</li></ul>	
	Wood	<ul><li>Solid wood</li></ul>	



Material		
Automotive:	Bodyfiller	Bodyfiller
	Composites	<ul> <li>Glass-fibre reinforced plastic (GRP)</li> </ul>
	Composites	<ul><li>Composite</li></ul>
	Gelcoats	<ul> <li>Gelcoat polyester</li> </ul>
	Lacquers	<ul><li>Lacquer</li></ul>
	Lacquers	Old lacquer
	Metals	<ul> <li>Aluminium</li> </ul>
	Metals	<ul><li>steel</li></ul>
	Paints	<ul><li>Colour</li></ul>
	Plastics	<ul><li>Plastics</li></ul>
	Plastics	<ul> <li>Acrylic glass</li> </ul>
	Primer filler	<ul> <li>Primer filler</li> </ul>
	Primers	<ul><li>Primer coat</li></ul>
	Primers	<ul><li>Epoxy primer coat</li></ul>
	Primers	<ul> <li>Cathodic dip primer coat</li> </ul>
Aerospace:		<ul><li>Colour</li></ul>
		<ul><li>Primer filler</li></ul>
		<ul><li>Old lacquer</li></ul>
	Acrylic glass (Plexiglass)	<ul> <li>Acrylic glass</li> </ul>
	Bodyfiller	<ul><li>Bodyfiller</li></ul>
	Composites	<ul> <li>Glass-fibre reinforced plastic (GRP)</li> </ul>
	Composites	<ul><li>Composite</li></ul>
	Gelcoats	<ul> <li>Gelcoat polyester</li> </ul>
	Lacquers	<ul><li>Lacquer</li></ul>
	Non-ferrous metals	<ul><li>Aluminium</li></ul>
	Plastics	<ul><li>Plastics</li></ul>
	Primers	<ul><li>Primer coat</li></ul>
	Primers	<ul><li>Epoxy primer coat</li></ul>

<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	<ul><li>Jumbolino</li><li>Paper rolls</li><li>siafast rolls</li><li>siasoft rolls</li></ul>
	Sheet	- Standard sheets
	Strips	- siafast strips - siasoft strips - Various strips
4	Delta and polygons	- Delta and polygons
	Discs	- siafast discs - Self-adhesive discs



Application	Superordinate group	Subgroup
	Portable machine sanding	random orbital sander
	Portable machine sanding	Orbital sanders
<b>W</b>	Manual sanding	Manual sanding
	Manual sanding	Hand sanding with sanding block
	Stationary machine sanding	Rolls
Cut:	Dry application, Wet sanding	

Details	
No suitability for:	- glass sanding - Stone grinding
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	<ul> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Follow the general FEPA safety recommendations</li> <li>Use eye and face protection</li> </ul>
	- Use an effective dust extraction unit or wear a fine dust mask

Communication			
Claim:	Flexible and versatile		
Сору:	As an all-round series for wet and dry sanding, 1948 siaflex produces outstanding results in all available grits and in a variety of automotive applications.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	Building Interior: Automotive: Aerospace:	ID 4534 ID 86 ID 6398
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 6082

Main applicationSecondary application