



Watch Catalog

Abrasives for the watch industry

▶ **Technology leader**
with the highest quality standards



We are passionate about professional abrasive solutions for industry and trades.
Our clearly defined abrasive processes for all materials and applications mean that we can always find the right approach to achieving the perfect surface finish.



We are happy to help you!
horology@sia-abrasives.com



www.sia-abrasives.com



**learn
more**



Information

Products



Industrial expertise

Aerospace



We are working on customised abrasive solutions together with our customers in the aviation industry. Exciting and solution-oriented.

MRO

Maintenance, Repair and Operations services

OEM

Manufacturers of aircraft and engines (Original Equipment Manufacturer)

Tier suppliers

System supplier of components for an OEM (Tier "Rank" Supplier)

Automotive



Tried-and-tested surface treatment systems support professionals in finding the right solutions for each work step.

Vehicle repairs (ART)

Treatment and repair of bodywork, lacquer and finish (Automotive Refinishing Trade)

OEM

Vehicle manufacturers in the automotive industry (Original Equipment Manufacturer)

Tier suppliers

System supplier of all parts to the automotive industry (supplier to the vehicle manufacturer)

We are your abrasives specialists

We concentrate on the best abrasive solutions for the industry and trade.

Clearly defined sanding processes for any material, any sanding insert and any sanding application guarantee a perfect surface finish.

As one of the world's largest manufacturers of high-quality abrasive products, we develop and produce abrasives with a wide variety of shapes, dimensions and specifications.

Sanding solutions



Interior work



We see ourselves as a partner for painters, carpenters, plasterers, drywall builders and floor layers.

The sia House

The sia House comprises the most important abrasive areas and provides clear abrasive solutions, step-by-step. Uncomplicated, simple and efficient.

For us, the challenge lies in recognising the material, understanding its properties and then fine-tuning the abrasive accordingly.

Furniture industry



The advanced surface treatment of side sections, covers, fronts and shelves requires experience, the right technology and a perfect sanding system.

Panel industry

Our expertise covers the needs of industrial manufacturers of wood-based, plywood, solid wood and mineral panels.

Furniture production

Abrasive solutions for producing custom-made furniture. For the surface treatment of solid wood, wood-based and solid surface materials, as well as paints and varnishes.

Metalworking



Each professional is impressed by the coordinated sanding applications on steel, stainless steel, aluminium and other metals.

Manual/portable machine sanding

For treating surfaces using an angle grinder, a die grinder, power file, orbital sander or by hand.

Stationary belt sanding

Abrasive solutions for metal processing using contact belt sanding, long belt sanding or wide belt sanding.

High-tech



Assembly

High-performance punching

Our abrasives are shaped using cutting blades and a yoke-type punch. High-performance punching machines are used to make simpler formats. These machines use precision tools with carbide dies which allow multiple formats to be punched simultaneously during each stroke. This places high demands on the accuracy of the tool and the punching machine.



Laser technology

The application of laser technology during abrasives manufacturing makes it possible to manufacture abrasive discs with very small holes and a large number of holes per disc. Today, this technology is used especially in the manufacture of multi-hole abrasive discs. The hole pattern of these multi-hole discs results in improved dust extraction, significantly reduced potential for blockage and consequently a longer service life for the abrasive.



The world's most modern abrasives plant

Setting the pace for next-generation abrasives: Innovative abrasives are manufactured "just in time" using a modularised production process in the highly innovative Maker 5 plant.

Production expertise

The technology leader is setting new standards with Maker 5, the world's most state-of-the-art abrasives production plant.

Environmentally friendly production

The plant was constructed according to strict ecological criteria. Optimised air conduction processes and heat recovery systems reduce heat consumption considerably. All harmful substances are destroyed in a regenerative exhaust air treatment plant via incineration, with no residue left behind.

The entire site has been carbon-neutral since 2020.

Cutting edge technology

Types of abrasives



Coated abrasives

- Classic coated abrasives and abrasive systems
- For advanced surface treatment of all types of material



Non-woven abrasives

- Non-woven products for preparation and cleaning tasks and for structuring
- Particularly for use on metal



Foam abrasives

- Foam sanding pads in the largest possible range of shapes and grades
- For precision treatment of wood, primer fillers, paints and varnishes



Bonded abrasives

- Precision cutting discs for optimum cutting performance and efficient grinding discs
- For a wide variety of metalworking applications



We take responsibility for the future

We are convinced: Sustainable, ecologically and socially responsible action is the basis for our economic success. This attitude shapes our company and is reflected in our actions.



FSC™

Forest Stewardship Council™
FSC™ COC Multisite Certification

since 2021 in use



Carbon-neutral

With its more than 450 locations worldwide, the Bosch Group has been carbon neutral overall (scopes 1 & 2 of the Greenhouse Gas Protocol Corporate Accounting and Reporting Standard) since 2020. This is achieved with four levers: improving energy efficiency, generating energy from renewable sources, purchasing green electricity, and offsetting residual CO₂ emissions with carbon credits.



Sustainable packaging

Recycled plastic used in packaging

Adaptation of recycled packaging to the new standard at sia Abrasives with at least 30 % recycled PE > since 2022 in progress

Mineral oil-free printing inks used in packaging

Packaging is printed only with natural oil-based printing inks > since 2023 realised

PVC replacement used in packaging

Plastic replacement of PVC and introduction of at least 30 % recycled PP/PE/PET > since 2024 realised

Visit <https://sustainability.bosch.com> for further information on the Bosch Group's sustainability strategy.



Environmental compatibility

For several years we have been working towards reducing our environmental footprint without compromising on product quality.

We take responsibility and act in a way that is sustainable and that preserves our natural resources. In January 2023 we were awarded FSC™ multi-site certification. This higher level of certification supersedes the FSC™ single-site certificate issued in July 2021.



An important service

Responsible forest management is close to our hearts. By procuring raw materials that meet FSC™ standards, sia Abrasives is taking another important step and making a valuable contribution to future generations.



The aims of the FSC™

The Forest Stewardship Council (FSC™) is an independent, non-governmental organisation dedicated to the ethical and responsible management of the world's forests.

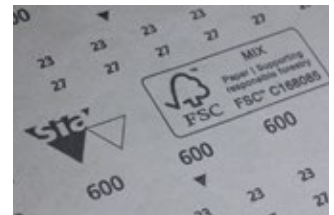
With globally recognised standards, unparalleled integration of all relevant interest groups and the support of big-name companies as well as highly respected environmental and social organisations, the FSC™ is widely regarded as the most credible solution for sustainable forestry management.



Certified raw material

We are committed to using only FSC™-Mix certified raw materials in the manufacture of flexible abrasives on paper backing at the Frauenfeld facility.

We only use products from FSC™-certified and controlled sources for our paper backing.



Marking

The certified abrasive products can be clearly identified by an FSC™ label and corresponding licence number on the reverse of the abrasive.

The licence number is: FSC™ C168085





Information

1600 sianor b – For perfect final sanding and polishing of watchcases and bracelets



Product profile

Grit type:	Emery	
Grit range:	150; 240; 500; 1200; 2000	
Backing:	B-wt paper	
Coating:	Closed	150; 240
	Elutriated	500; 1200; 2000
Bonding:	Hide glue	

1600 sianor b can be folded or cut to any size and, with its fine polishing action, provides perfect surface quality without scratches in manual sanding and stationary disc sanding applications. The series is also available as an emery stick (abrasive parts) in different shapes.

Advantages

- Very high surface quality, no scratches
- Fine polishing action
- Can be folded and cut to any desired format

Materials

Unalloyed / low-alloy steel; High-alloy steels; Non-ferrous metal

Applications

- Structuring and final sanding
- Finishing of watch cases and bracelets

Application



► System components p. 34

1913 siawat – The first choice for first-class wet sanding results



Product profile

Grit type:	Aluminium oxide	P060 – P1200
	Silicon carbide	P1500 – P2500
Grit range:	60-2500	
Backing:	c-wt paper (FSC™-certified)	P800 – P2500
	d-wt paper (FSC™-certified)	P060 – P600
Coating:	Closed	
Bonding:	Resin over resin	

As a leading wet use abrasive, the 1913 siawat aluminium oxide series has been producing outstanding results for years thanks to such outstanding properties as high stock removal rates, optimal water resistance, long life and flexibility.

Advantages

- Very high stock removal rates
- Very long lifetime
- Highly water resistant
- Highly adaptable to contours and shapes
- Can be used wet or dry
- The market-leading wet abrasive for years

Materials

Colour; Primer filler; Primer coat; Epoxy primer coat; Old lacquer; Lacquer; Bodyfiller; Plastics

Applications

- Sanding of coatings and impurities
- Sanding out unevenness at the edges of repaired surfaces
- Flattening of bodyfiller and primer filler
- Fine sanding of primer filler
- Keying of old and new lacquers
- Removal of paint runs, orange-peel effect and dust inclusions

Application



► Rolls p. 25
► Sheet p. 27

Technology
► Plain
► siafast

1948 siaflex – Flexible and versatile



Product profile

Grit type:	Blue-fired / white aluminium oxide	
Grit range:	40; 60-1500	
Backing:	Latex paper (FSC™-certified)	
Coating:	Electrostatic	P040 – P180
	Electrostatic open	P220 – P600
	Electrostatic	800
Bonding:	Resin over resin	
Special coating:	Stearate	P180 – 800

As an all-round series for wet and dry sanding, 1948 siaflex produces outstanding results in all available grits and in a variety of automotive applications.

Advantages

- High performance for stock removal with good finish
- Highly flexible and adaptable to contours
- Minimal clogging thanks to open coating in 220 - 600 grit range
- Long lifetime
- Suitable for general use in dry and wet sanding applications
- Versatile all-round product with an attractive range of options

Materials

Colour; Primer filler; Bodyfiller; Lacquer; Old lacquer; Primer coat; Epoxy primer coat; Cathodic dip primer coat; Plastics; Acrylic glass; Gelcoat polyester; Glass-fibre reinforced plastic (GRP); Composite; Aluminium; steel

► Rolls p. 25

Technology

- Open coating
- Plain
- S Performance

- siafast
- siasoft

Applications

- Sanding of coatings and impurities
- Sanding out unevenness at the edges of repaired surfaces
- Flattening of bodyfiller and primer filler
- Fine sanding of primer filler
- Keying of old and new lacquers
- Removal of orange peel effect and dust inclusions

Application



2546 siabite jj – A high-performance abrasive specially designed for high-alloy steel



Product profile

Grit type:	Ceramic aluminium oxide
Grit range:	60-320; 400
Backing:	JJ-wt cloth
Coating:	Closed
Bonding:	Resin over resin
Special coating:	Cooling additive

Specially designed for high-alloy steel and other hard to grind metals, 2546 siabite jj consistently delivers maximum performance in applications from material removal to final sanding – thanks, among other things, to its high adaptability to contours, curves and profiles.

Advantages

- High removal rate thanks to ceramic grit
- Active additives with a cooling effect greatly reduce discolouration
- Highly adaptable to contours, curves and profiles
- High performance on hard-to-grind materials

Materials

High-alloy steels

Applications

- Removal of discolouration
- Stock removal
- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



► Rolls p. 24
► Discs p. 30
► Belts p. 32

Technology

- siafast

2747 siatur – Optimised for sanding of fittings



Product profile

Grit type:	Silicon carbide
Grit range:	80-120; 180-240; 320; 400
Backing:	JJ-wt cloth, cotton
Coating:	Closed
Bonding:	Resin over resin

As a specialist product for sanding fittings, 2747 siatur offers high adaptability to contours, curves and profiles and produces first-class results in applications ranging from deburring to structuring and final sanding.

Advantages

- This series is ideal for grinding fittings
- Excellent surface quality
- Highly adaptable to contours, curves and profiles

Materials

Non-ferrous metal

Applications

- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



► Belts p. 32

2860 siamet – The all-rounder for unalloyed steel and non-ferrous metals



Product profile

Grit type:	Zirconia alumina
Grit range:	36-240; 320; 400
Backing:	X-wt cloth
Coating:	Closed
Bonding:	Resin over resin

2860 siamet is suitable for a wide range of applications, from removing rust or paint, through to preparing unalloyed steels and non-ferrous metals for welding.

Advantages

- High performance for all metals
- Aggressive cut

Materials

Unalloyed / low-alloy steel; Non-ferrous metal

Applications

- Removal of paint
- Removal of rust
- Weld preparation
- Removal of discolouration
- Stock removal
- Surface treatment

Application



► Belts p. 32

2915 siarol – The flexible all-round product for manual sanding



Product profile

Grit type:	Aluminium oxide
Grit range:	40; 60-320; 400
Backing:	J-wt cloth
Coating:	Closed
Bonding:	Resin over resin

An all-purpose product for applications ranging from rust and paint removal through to structuring and final sanding, 2915 siarol achieves high flexibility when sanding contours, curves and profiles, and can be folded or cut to any size for perfect surface quality.

Advantages

- Highly adaptable to contours, curves and profiles
- Excellent surface quality
- Can be folded and cut to any desired format

Materials

Unalloyed / low-alloy steel; High-alloy steels; Non-ferrous metal

Applications

- Removal of rust and paint
- Removal of discolouration
- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



► Rolls p. 26

2945 siatur j – Flexible and versatile



Product profile

Grit type:	Aluminium oxide
Grit range:	60-240; 320
Backing:	J-wt cloth
Coating:	Closed
Bonding:	Resin over resin

As a specialist product for a range of applications including surgical instruments or watch cases, 2945 siatur j is everything you would expect of a coated abrasive designed for applications ranging from coarse to fine sanding, all the way through to structuring and final sanding.

Advantages

- Highly adaptable to contours, curves and profiles
- Excellent surface quality
- Versatile

Materials

Unalloyed / low-alloy steel; Non-ferrous metal

Applications

- Removal of rust
- Removal of discolouration
- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



► Rolls p. 24
 ► Strips p. 29
 ► Belts p. 32

2946 siatur jj – The benchmark for profiles and contours



Product profile

Grit type:	Aluminium oxide
Grit range:	60-320; 400; 500-600
Backing:	JJ-wt cloth
Coating:	Closed
Bonding:	Resin over resin

2946 siatur jj is an all-purpose product suitable for the surface treatment of profiles and contoured steel surfaces, hard to grind metals and non-ferrous metals using stationary or manually-operated machines – it delivers impressive results every step of the way from deburring to the perfect finish.

Advantages

- Highly adaptable to contours, curves and profiles
- Excellent surface quality
- Versatile

Materials

Unalloyed / low-alloy steel; Non-ferrous metal

Applications

- Removal of rust
- Removal of discolouration
- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



- ▶ Rolls p. 24
- ▶ Sheet p. 27
- ▶ Belts p. 32

2948 siatur jj – For perfect finishing of high-alloy steel



Product profile

Grit type:	Aluminium oxide
Grit range:	80-120; 180; 240-320; 400-600
Backing:	JJ-wt cloth
Coating:	Closed
Bonding:	Resin over resin
Special coating:	Cooling additive

As a specialist product for the surface treatment of profiles and contoured surfaces made of high-alloy steel and other hard to grind metals, 2948 siatur jj provides a first-class quality finish and offers excellent value for money.

Advantages

- Active additives with a cooling effect greatly reduce discolouration
- Highly adaptable to contours, curves and profiles
- Excellent price/performance ratio

Materials

High-alloy steels

Applications

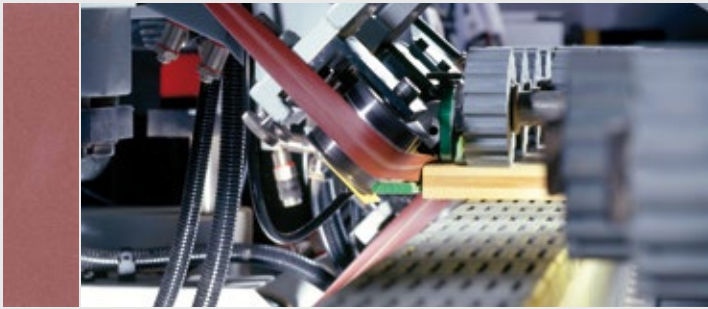
- Removal of discolouration
- Surface treatment
- Deburring
- Smoothing and blending of flaws
- Structuring and final sanding

Application



- ▶ Rolls p. 24
- ▶ Belts p. 33

2951 siatur h – For perfect finish on profiled workpieces with radii from 2–5 mm



Product profile

Grit type:	Aluminium oxide
Grit range:	40; 60-320; 400; 600
Backing:	H-wt cloth, cotton
Coating:	Closed
Bonding:	Resin over resin

2951 siatur h excels in manual and portable machine sanding applications with radii from 2–5 mm thanks to its high adaptability and dimensional accuracy, especially in jobs such as keying, intermediate sanding and final sanding on paint, lacquer, body filler and primer filler.

Advantages

- High level of dimensional accuracy during profile belt sanding
- Highly adaptable to contours and shapes
- Suitable for sanding brushes

Materials

Soft wood; Hard wood; Resinous wood; Plywood panel; Polyester lacquer; PU lacquer; NC lacquer; UV lacquer; Water-based lacquer; Acrylic lacquer; Bodyfiller; Primer filler; Primer coat; Solid surface material; Plastics; Plaster; Dry wall lining boards

Applications

- Fine sanding of profiles and contours
- Intermediate sanding of varnishes on curves and profiles
- Profile grinding for radii greater than 2 mm
- Keying of paints, lacquers, bodyfiller, primer filler and plastics

Application

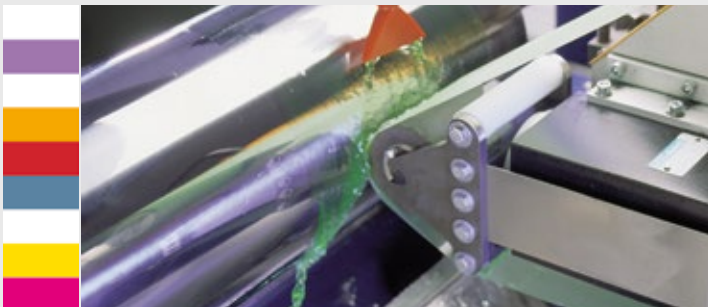


- ▶ Rolls p. 24-25
- ▶ Sheet p. 27
- ▶ Strips p. 29
- ▶ Belts p. 33

Technology

- ▶ Plain
- ▶ siasoft
- ▶ TopTec

5930 microtec – With perfectly calibrated grit for a perfect finish



Product profile

Grit type:	Aluminium oxide
Grit range in μm :	0,5; 1-40; 9500
Backing:	Polyester film
Coating:	Elutriated
Bonding:	Resin over resin

The elutriated 5930 microtec series is, among other things, ideal for the production of steering and damper components as well as for hydraulic and pneumatic components, watchcases, chrome and copper rolls.

Advantages

- For clearly defined standard scratch depth values
- Maximum useful life
- Even cross sanding
- High-gloss polished surface finish
- May be used wet or dry, resistant to coolant
- Grit is calibrated very precisely for fine surface finish

Materials

Copper; Zinc; High-alloy steels; Stainless steel (inox)

Applications

- Finishing of copper rollers; finishing of chrome/hard chrome rollers; finishing of zinc rollers
- Finishing of steering assembly parts; finishing of shock absorber parts; finishing of valves; finishing of hydraulic components; finishing of pneumatic components; finishing of ball bearings
- Finishing of test objects (metallurgy)

Application



- ▶ Rolls p. 24
- ▶ Sheet p. 27
- ▶ Discs p. 30

Technology

- ▶ microtec

5962 microtec – For consistent finishing results in clamping shoe applications for vehicle and machine production



Product profile

Grit type: Aluminium oxide
 Grit range in µm: 4-40; 50-100
 Backing: Polyester film with anti-slip tape
 Coating: Electrostatic
 Bonding: Resin over resin

The coated 5962 microtec series is an aluminium oxide finishing product with a polyester backing, an anti-slip coating and resin over resin bonding which delivers reproducible surface finishes and defined tolerances during the production of precision components such as crankshafts and camshafts.

Advantages

- For clearly defined standard scratch depth values
- Maximum useful life
- Even cross sanding
- High-gloss polished surface finish
- May be used wet or dry, resistant to coolant
- Grit is calibrated very precisely for fine surface finish

Materials

Unalloyed / low-alloy steel; High-alloy steels; Non-ferrous metal

Applications

- Finishing of camshafts
- Finishing of crankshafts
- Finishing of steering assembly parts; finishing of shock absorber parts; finishing of valves; finishing of hydraulic components; finishing of pneumatic components; finishing of ball bearings
- Finishing of test objects (metallurgy)

Application



- ▶ Sheet p. 28
- ▶ Discs p. 30
- ▶ Belts p. 33

Technology
 ▶ microtec

6120 siafleece – For even surface finishes in manual and portable machine sanding



Product profile

Grit type: Aluminium oxide
 Silicon carbide
 Grade: medium A; ultrafine; ultrafine S
 Backing: Nonwoven
 Coating: Mechanical
 Bonding: Resin over resin

6120 siafleece can be used for dry and wet sanding and impresses due to its high conformability, consistent performance over the entire lifetime, low tendency to clog, and consistently high surface quality.

Advantages

- Highly flexible and adaptable to contours
- For manual or portable machine sanding
- Low clogging
- Suitable for general use in dry and wet sanding applications

Materials

Unalloyed / low-alloy steel; Non-ferrous metal; High-alloy steels

Applications

- Removal of rust
- Removal of discolouration
- Structuring and finishing

Application



- ▶ Rolls p. 25
- ▶ Strips p. 29
- ▶ Flap wheel p. 31

Technology
 ▶ siafast







Products



Rolls

Abrasive film rolls	Page 24	siasoft rolls	Page 25
Cloth/paper rolls	Page 24	siafleece rolls	Page 25
Cloth rolls	Page 24 - 25	Economy rolls	Page 26
Paper rolls	Page 25		

Sheet

Half sheets	Page 27	Standard sheets	Page 27 - 28
--------------------	---------	------------------------	--------------

Strips

siafleece strips	Page 29	siasoft pads	Page 29
Various strips	Page 29		

Discs

siafast discs	Page 30	Various discs	Page 30
Self-adhesive discs	Page 30		



Flap wheel

Flap wheel with shaft cloth and nonwoven

Page 31

Flap wheel with shaft nonwoven

Page 31

Belts

Narrow, edge and long belts
(width: 25–399 mm/length: up to 10,700 mm)

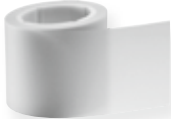
Page 32 - 33

System components


Cabrons

Page 34


Abrasive film rolls


5930 microtec	Dimension	Colour	Grit in μm	Part number	Reference number
	100 mm x 50 m Information and grit range, p. 17 Further dimensions available upon request		20	F 03E 005 4WY	7483.5367.0800.01


Cloth/paper rolls


2946 siatur jj	Dimension	Grit	Part number	Reference number
	100 mm x 50 m Information and grit range, p. 16 Further dimensions available upon request	180	F 03E 008 JJ6	0878.1070.0180.01

Cloth rolls


2546 siabite jj	Dimension	Grit	Part number	Reference number
	100 mm x 50 m Information and grit range, p. 13 Further dimensions available upon request	120	F 03E 008 D4H	2211.9846.0120.01

2945 siatur j	Dimension	Grit	Part number	Reference number
	50 mm x 25 m Information and grit range, p. 15 Further dimensions available upon request	120	F 03E 008 8ST	2580.3195.0120.01

2948 siatur jj	Dimension	Grit	Part number	Reference number
	50 mm x 50 m Information and grit range, p. 16 Further dimensions available upon request	100	F 03E 008 HL6	4923.3413.0100.01

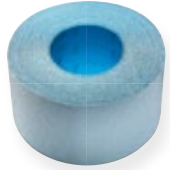
2951 siatur h	Dimension	Grit	Part number	Reference number
	25 mm x 50 m Information and grit range, p. 17 Further dimensions available upon request	600	F 03E 008 AB9	2020.3846.0600.01

Cloth rolls


2951 siatur h	Dimension	Grit	Part number	Reference number
	50 mm x 50 m Information and grit range, p. 17 Further dimensions available upon request	320	F 03E 008 M4X	4983.7823.0320.01

Paper rolls


1913 siawat	Dimension	Grit	Part number	Reference number
	50 mm x 50 m Model: Wet sanding waterproof Information and grit range, p. 12 Further dimensions available upon request	600	F 03E 008 8L4	2497.1016.0600.01

1948 siaflex	Dimension	Grit	Part number	Reference number
	115 mm x 50 m Information and grit range, p. 13 Further dimensions available upon request	400	F 03E 006 1H2	3017.7881.0400.01


siasoft rolls

2951 siatur h	Dimension	Grit	Part number	Reference number
	115 mm x 10 m Model: Cloth Information and grit range, p. 17 Further dimensions available upon request	180	F 03E 004 MZ3	6581.1109.0180.01


siafleece rolls

6120 siafleece	Dimension	Grade / Colour	Part number	Reference number
	100 mm x 10 m Information and grit range, p. 18 Further dimensions available upon request	ultrafine S	F 03E 014 HV4	9327.7238.8711.11


Economy rolls


2915 siarol	Dimension	Grit	Part number	Reference number
	<p>25 mm x 50 m</p> <p>Information and grit range, p. 15 Further dimensions available upon request</p>	100	F 03E 008 SZ6	1230.3664.0100.01



Half sheets

1913 siawat	Dimension	Grit	Part number	Reference number
	140 x 230 mm Model: Wet sanding waterproof	2000	F 03E 003 HH2	9219.5517.2000.02
	Information and grit range, p. 12 Further dimensions available upon request			

Standard sheets


2946 siatur jj	Dimension	Grit	Part number	Reference number
	230 x 280 mm	400	F 03E 003 H2T	5500.7473.0400.01
	Information and grit range, p. 16 Further dimensions available upon request			

2951 siatur h	Dimension	Grit	Part number	Reference number
	230 x 280 mm Model: Cloth	400	F 03E 001 AR4	6540.3593.0400.01
	Information and grit range, p. 17 Further dimensions available upon request			


5232 microtec	Dimension	Colour	Grit in μm	Part number	Reference number
	230 x 280 mm		1	F 03E 008 XS2	5082.3503.6000.01
	Further dimensions available upon request				

5930 microtec	Dimension	Colour	Grit in μm	Part number	Reference number
	230 x 280 mm		9	F 03E 005 4WR	0230.2421.2000.01
	Information and grit range, p. 17 Further dimensions available upon request				


Standard sheets

5962 microtec	Dimension	Colour	Grit in μm	Part number	Reference number
	<p>230 x 280 mm</p> <p>Information and grit range, p. 18 Further dimensions available upon request</p>		20	F 03E 007 7FJ	0925.2887.0800.01

siafleece strips

6120 siafleece	Dimension	Grade / Colour	Part number	Reference number
	152 x 229 mm Information and grit range, p. 18 Further dimensions available upon request	ultrafine	F 03E 013 V76	4132.9840.8711.07

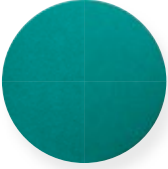
Various strips

2945 siatur j	Dimension	Grit	Part number	Reference number
	25 x 100 mm without holes Information and grit range, p. 15 Further dimensions available upon request	100	F 03E 005 6FH	3037.5914.0100.01


siasoft pads

2951 siatur h	Dimension	Grit	Part number	Reference number
	115 x 140 mm without holes Model: Cloth Information and grit range, p. 17 Further dimensions available upon request	220	F 03E 007 PR6	6269.3860.0220.02


siafast discs


2546 siabite jj	Dimension	Grit	Part number	Reference number
	ø 150 mm without holes Model: Cloth Information and grit range, p. 13 Further dimensions available upon request	240	F 03E 006 KT7	0274.8350.0240.01

Self-adhesive discs


5962 microtec	Dimension	Colour	Grit in µm	Part number	Reference number
	ø 250 mm without holes Information and grit range, p. 18 Further dimensions available upon request		20	F 03E 008 R00	9947.3471.0800.01

Various discs


5232 microtec	Dimension	Colour	Grit in µm	Part number	Reference number
	ø 150 mm without holes Further dimensions available upon request		0,5	F 03E 008 T99	5094.6417.9000.01

5930 microtec	Dimension	Colour	Grit in µm	Part number	Reference number
	ø 250 mm Information and grit range, p. 17 Further dimensions available upon request		9	F 03E 005 V2A	2417.6894.2000.01

Flap wheel with shaft cloth and nonwoven






6120 siafleece	Dimension	Grade / Colour	Part number	Reference number
	<p>ø 50 x 25 mm Shaft diameter: 6 mm</p> <p>Information and grit range, p. 18 Further dimensions available upon request</p>	<p>medium A</p>	<p>F 03E 014 1FR</p>	<p>6970.5845.4921.03</p>

Flap wheel with shaft nonwoven

6120 siafleece	Dimension	Grade / Colour	Part number	Reference number
	<p>ø 76 x 50 mm Shaft diameter: 6 mm</p> <p>Information and grit range, p. 18 Further dimensions available upon request</p>	<p>medium A</p>	<p>F 03E 014 43M</p>	<p>9448.3144.4921.06</p>



Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)





2546 siabite jj	Dimension	Grit	Part number	Reference number
	100 x 1000 mm Information and grit range, p. 13 Further dimensions available upon request	320	F 03E 002 105	2594.3362.0320.01
2747 siatur	Dimension	Grit	Part number	Reference number
	50 x 1000 mm Information and grit range, p. 14 Further dimensions available upon request	400	F 03E 004 36C	0975.8058.0400.01
2860 siamet	Dimension	Grit	Part number	Reference number
	50 x 1000 mm New Information and grit range, p. 14 Further dimensions available upon request	120	F 03E 008 W51	9210.1522.0120.01
2945 siatur j	Dimension	Grit	Part number	Reference number
	100 x 1000 mm Information and grit range, p. 15 Further dimensions available upon request	320	F 03E 004 ORH	1247.5034.0320.01
2946 siatur jj	Dimension	Grit	Part number	Reference number
	100 x 1000 mm Model: special belt joint Information and grit range, p. 16 Further dimensions available upon request	320	F 03E 007 NE7	1282.0807.0320.03

Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm)

2948 siatur jj	Dimension	Grit	Part number	Reference number	
	100 x 1000 mm Information and grit range, p. 16 Further dimensions available upon request	320	F 03E 005 X83	1307.9444.0320.02	
2951 siatur h	Dimension	Grit	Part number	Reference number	
	100 x 1000 mm Model: Cloth Information and grit range, p. 17 Further dimensions available upon request	320	F 03E 007 M8Y	1390.0075.0320.03	
5962 microtec	Dimension	Colour	Grit in µm	Part number	Reference number
	100 x 1000 mm Information and grit range, p. 18 Further dimensions available upon request		20	F 03E 007 76Z	2250.2572.0800.01



Cabrons

1600 sianor b	Dimension	Grit	Part number	Reference number
	Cabron oval 290/230 9 x 4 mm Information and grit range, p. 12 Further dimensions available upon request	2000	F 03E 004 4G5	0020.4492.01
	Cabron semicircular 290/230 10 x 5 mm Information and grit range, p. 12 Further dimensions available upon request	2000	F 03E 004 4GE	0020.4487.01
	Cabron square 290/230 20 x 6 mm Information and grit range, p. 12 Further dimensions available upon request	2000	F 03E 004 4GB	0020.4447.01
	Cabron triangular 290/230 6 x 6 mm Side length of triangle: 6 mm Information and grit range, p. 12 Further dimensions available upon request	2000	F 03E 004 4GF	0020.4456.01





We bring Value to your Surface
www.sia-abrasives.com

