6924 siamet hd

New high performance SCM – experience the difference
Heavy Duty surface conditioning disc where the focus is more on aggressive cut than fine surface finishing. Fast cutting and high initial stock removal rate characterise this product.

Your partner recommended for tough grinding jobs on mild steel and stainless steel.

Advantages
- Up to 4 times longer lifetime than the market leader
- Faster working than the market leader, especially in the first 5 minutes
- More durable so more resistant on edges
- Considerably more resistant to smearing than existing products, especially from the disc edge when working in tight angles
- Medium gives similar surface finish to existing products with considerably longer lifetime: anything up to 3 times
- Coarse is only slightly coarser than existing products with considerably longer lifetime: anything up to 3 times

Product profile
- Grit: Aluminium Oxide
- Grit range: medium, coarse
- Backing: Nylon fibre
- Bonding: Synthetic resin

Applications
- Blending after fibre disc. Due to the faster cut rate of siamet hd coarser fibre discs can be used to speed up the application
- Light grinding applications e.g. fused corner welds where no extra material is added during welding
- Light deburring
- Remove surface scratches and handling marks
- Weld cleaning and refinement where weld removal is not required
- High volume production lines such as construction vehicle manufacturing

Product range

Button Mounted
- Coarse Brown / Purple
  Ø 50 mm
  Art. ID: 0546.3989.2923
  Ø 75 mm
  Art. ID: 1073.9713.2923

Medium Maroon / Purple
- Ø 50 mm
  Art. ID: 0546.3989.4923
- Ø 75 mm
  Art. ID: 1073.9713.4923

Coarse Brown / Purple
- Ø 115 mm, hole 22 mm
  Art. ID: 8527.2201.2923
- Ø 178 mm, hole 22 mm
  Art. ID: 9880.8726.2923

Hook and Loop
- Medium Maroon / Purple
  Ø 115 mm, hole 22 mm
  Art. ID: 8527.2201.4923

Fibre Backed
- Coarse Brown / Green
  Ø 115 mm, hole 22 mm
  Art. ID: 0983.5066.2923
  Ø 178 mm, hole 22 mm
  Art. ID: 2337.2058.2923
6924 siamet hd coarse

**Time-Test:** Average time taken to finish 100 mm square
Product: Hook and Loop, ∅ 115 mm
Scratches: Removing grit 80 scratches
Material: Stainless Steel

**Result:** Competition barely finishes first square and takes almost 25% longer!

<table>
<thead>
<tr>
<th>Time (sec)</th>
<th>Product 6924 coarse</th>
<th>6250 coarse</th>
<th>6260 coarse</th>
<th>scm disc coarse</th>
<th>scm disc coarse</th>
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</thead>
<tbody>
<tr>
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<td>20.52 sec</td>
<td>22.5 sec</td>
<td>23.5 sec</td>
<td>25.17 sec</td>
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<td>25.11 sec</td>
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<td>26.63 sec</td>
<td>25.45 sec</td>
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<td>27.2 sec</td>
</tr>
</tbody>
</table>

**Area-Test:** Total area finished in square meters
Product: Hook and Loop, ∅ 115 mm
Scratches: Removing grit 80 scratches
Material: Stainless Steel

**Result:** The coarse grade lasted 3x the competition, finishing an additional two square feet!

<table>
<thead>
<tr>
<th>Area (sq.m.)</th>
<th>Product 6924 coarse</th>
<th>6250 coarse</th>
<th>6260 coarse</th>
<th>scm disc coarse</th>
<th>scm disc coarse</th>
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</tbody>
</table>

6924 siamet hd medium

**Time-Test:** Average time taken to finish 100 mm square
Product: Hook and Loop, ∅ 115 mm
Scratches: Removing grit 120 scratches
Material: Stainless Steel

**Result:** The medium grade achieves 30% more cut in the first minutes!

<table>
<thead>
<tr>
<th>Time (sec)</th>
<th>Product 6924 medium</th>
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<th>scm disc medium</th>
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</tr>
</tbody>
</table>

**Area-Test:** Total area finished in square meters
Product: Hook and Loop, ∅ 115 mm
Scratches: Removing grit 120 scratches
Material: Stainless Steel

**Result:** Up to 3 times longer lifetime than the competition!

<table>
<thead>
<tr>
<th>Area (sq.m.)</th>
<th>Product 6924 medium</th>
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<th>scm disc medium</th>
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</tbody>
</table>
Your system solution from sia Abrasives

Combined Power
The new 6924 heavy duty surface conditioning disc has proven its competitive advantages in combination with sia Abrasives’ fibre and flap discs. Use the combination of coated and nonwoven abrasives for weld treatment as pre-coating preparation.

Advantages
- One brand, one solution
- Highest performance
- Less disc changes, more speed, most efficient
- Proven success in countless applications on mild and stainless steel

1. **Removing Paint and Rust**
   - scm disc – 6924 siamet hd coarse

2. **Removing discoloration**
   - scm disc – 6924 siamet hd medium

1. **Removing surface imperfection**
   - Fibre disc

2. **Blending**
   - Fibre disc or Flap disc

1. **Applying structure / finishing**
   - scm disc – 6924 siamet hd medium

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