

1 Cleaning	2 Sanding out of the repair surface 1950 siaspeed, FiboTec soft backing pad P120	3 Fine sanding of the edge area 1950 siaspeed, FiboTec soft backing pad P180	4 Cleaning	5 Application of bodyfiller	6 Blackening Guide control black powder	7 Flattening of the area where bodyfiller was applied 1950 siaspeed P120	8 Blackening Guide control black powder
9 Re-sanding of the area where bodyfiller was applied 1950 siaspeed, FiboTec P180	10 Blackening Guide control black powder	11 Fine sanding of bodyfiller 1950 siaspeed, FiboTec soft backing pad P240	12 Keying of the outlet area 1950 siaspeed, FiboTec extra-soft backing pad P400	13 Re-sanding of corners and edges 7972 siasponge soft, fine Fine	14 Cleaning, covering	15 Application of primer filler	

In the application steps listed a recommendation is concerned; the steps must be adapted according to the requirements. No legal decision can be deduced from this recommendation.

Abrasives

1950 siaspeed, siasfast Ø 150 mm, 119-hole Art. ID: 8420.1301.xxx	1950 siaspeed, siasfast Ø 150 mm, 15-hole Art. ID: 7546.2948.xxxx	7972 siasponge soft, fine Art. ID: 0070.1138.01 (20 pcs) Art. ID: 0070.1138.02 (250 pcs)
1950 siaspeed 115 x 230 mm, 49-hole Art. ID: 4366.8648.xxxx	1950 siaspeed 70 x 420 mm, 68-hole Art. ID: 0192.4404.xxxx	1950 siaspeed 70 x 198 mm, 41-hole Art. ID: 8431.5398.xxxx

System components

Flexible hand sanding block 70 x 400 mm, 68-hole Art. ID: 0020.7045	Flexible hand sanding block 115 x 230 mm, 49-hole Art. ID: 0020.6518	Flexible hand sanding block 70 x 198 mm, 41-hole Art. ID: 0020.6695	Intermediate pad Dia. 150 mm, 103-hole Art. ID: 0020.7430
Extra-soft backing pad 103-hole Art. ID: 0020.5742	Soft backing pad 103-hole Art. ID: 0020.5740	Guide control black powder set Art. ID: 0020.2302	