

<p><b>1 Blackening</b></p>  <p>Guide control black powder</p> 	<p><b>2 Flattening of the primer filler area</b></p>  <p>1950 siaspeed</p>  <p><b>P240</b></p>	<p><b>3 Fine sanding of the primer filler area</b></p>  <p>1950 siaspeed</p>  <p><b>P320</b></p>	<p><b>4 Pre-sanding of corners and edges</b></p>  <p>7972 siasponge soft, superfine</p>  <p><b>Super fine</b></p>	<p><b>5 Blackening</b></p>  <p>Guide control black powder</p> 
<p><b>6 Final primer filler sanding</b></p>  <p>1950 siaspeed, FiboTec extra-soft backing pad</p>  <p><b>P400</b></p>	<p><b>7 Finish-sanding of corners and edges</b></p>  <p>7972 siasponge soft, ultrafine</p>  <p><b>Ultra fine</b></p>	<p><b>8 For pale colours: Refining and cleaning</b></p>  <p>6120 sialleece, ultrafine Extra-soft backing pad</p>  <p><b>Ultra fine</b></p>	<p><b>9 Keying of the blending area</b></p>  <p>1950 siaspeed, 15-hole backing pad, extra-soft Intermediate pad</p>  <p><b>800 / 1000</b></p>	<p><b>10 Fine sanding of corners and edges</b></p>  <p>7972 siasponge soft, microfine</p>  <p><b>Micro fine</b></p>

In the application steps listed a recommendation is concerned; the steps must be adapted according to the requirements. No legal decision can be deduced from this recommendation.

## Abrasives

1950 siaspeed, siasfast Ø 150 mm, 119-hole Art. ID: 8420.1301.xxxx	1950 siaspeed, siasfast Ø 150 mm, 15-hole Art. ID: 7546.2948.xxxx	6120 sialleece Ø 150 mm, ultra-fine Art. ID: 7866.2539.8715	1950 siaspeed 70 x 198 mm, 41-hole Art. ID: 8431.5398.xxxx	
1950 siaspeed 115 x 230 mm, 49-hole Art. ID: 4366.8648.xxxx	1950 siaspeed 70 x 420 mm, 68-hole Art. ID: 0192.4404.xxxx	7972 siasponge soft, superfine Art. ID: 0070.1140.01 (20 pcs) Art. ID: 0070.1140.02 (250 pcs)	7972 siasponge soft, ultrafine Art. ID: 0070.1141.01 (20 pcs) Art. ID: 0070.1141.02 (250 pcs)	7972 siasponge soft, microfine Art. ID: 0070.1142.01 (20 pcs) Art. ID: 0070.1142.02 (250 pcs)

## System components

Flexible hand sanding block 70 x 400 mm, 68-hole Art. ID: 0020.7045	Flexible hand sanding block 115 x 230 mm, 49-hole Art. ID: 0020.6518	Flexible hand sanding block 70 x 198 mm, 41-hole Art. ID: 0020.6695	
Intermediate pad Dia. 150 mm, 103-hole Art. ID: 0020.7430	Extra-soft backing pad 103-hole Art. ID: 0020.5742	Soft backing pad 103-hole Art. ID: 0020.5740	Guide control black powder set Art. ID: 0020.2302

Do not skip more than two grit sizes:

