The systematic abrasive solution – The perfect dry application after applying primer filler

1. Blackening
   - Guide control black powder

2. Flatting of the primer filler area
   - 1950 siaspeed
   - P240

3. Fine sanding of the primer filler area
   - 1950 siaspeed
   - P320

4. Pre-sanding of corners and edges
   - 7972 siasponge, superfine
   - Super fine

5. Blackening
   - Guide control black powder

6. Final primer filler sanding
   - 1950 siaspeed, Fiboltec extra-soft backing pad
   - P400

7. Finish-sanding of corners and edges
   - 7972 siasponge soft, ultrafine
   - Ultra fine

8. For pale colours: Refining and cleaning
   - 6120 siafleece, ultrafine
   - Extra-soft backing pad
   - Ultra fine

9. Keying of the blending area
   - 1950 siaspeed, 15-hole Intermediate pad
   - 800/1000

10. Fine sanding of corners and edges
    - 7972 siasponge soft, microfine
    - Micro fine

In the application steps listed a recommendation is concerned; the steps must be adapted according to the requirements. No legal decision can be deduced from this recommendation.

Abrasives

System components

Do not skip more than two grit sizes:

- P120
- P150
- P180
- P220
- P240
- P280
- P320
- P400
- P500
- 800/1000

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